

Represented by



ILLINGTM
P A C K A G I N G

Product Specification Sheet

Illing Part#

4225N

20 GALLON NATURAL TH DELEX PLASTIC DRUM WITH HANDLE

Part #: 4225N

Size:	20 Gallon
Color:	Natural
Material:	HMWPE
Style:	TH Plastic Drum
Additional Info:	UN(1H1/Y1.8/100) 2" NPT 2" Buttress
Case Pack:	24 each
Pallet Pack:	24 each

Approval Plant Mgr.:

MAUSER CORP. CHARLOTTE
PRODUCT DEFINITION SHEET





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Effective Date:

Approval Quality Mgr.:

Print Date:

PDS/Drum Part #: 020CN00UDX	Change Controlled Process Stamp:
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Picture(s) of Drum  	Specific Manufacturing	
	Line: Raw Materials	
	Resin 80100001 RESIN HMWPE	Color# (wt%) 80200007 BOM
	Specific Resin(s)	Color Description MASTERBATCH NATL UV
	Embossments	
Regulatory 1.  1H1/Y1.8/100/** USA M5123 2.2mm 2.  1H1/Y1.4/100/** USA M5123 WITH VENTED CLOSURE ** Last two digits of current year	Custom "Container made in the USA 20 Gals" plate in Top head	
Specific Comments Use cooling plates to eliminate cocked bungs		

Bung Opening 1 = 2" BUTTRESS  81630001 PLG 2" BUTT	Capseal 1 N/A	Pin  81580002 Natural Handle	Handle 
Bung Opening 2 = 2" NPT  81630002 PLG 2" NPT	Capseal 2 N/A	Label Part # (Placement): N/A	
		Pallet Part #:	N/A
		Bundle Size:	N/A