

Represented by



ILLINGTM
P A C K A G I N G

Product Specification Sheet

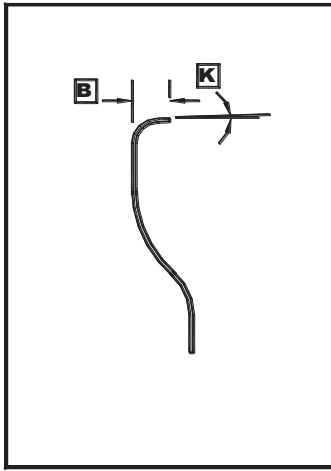
Illing Part#

12 OZ Standard Printed MOQ: 3,501 (9 Tiers)

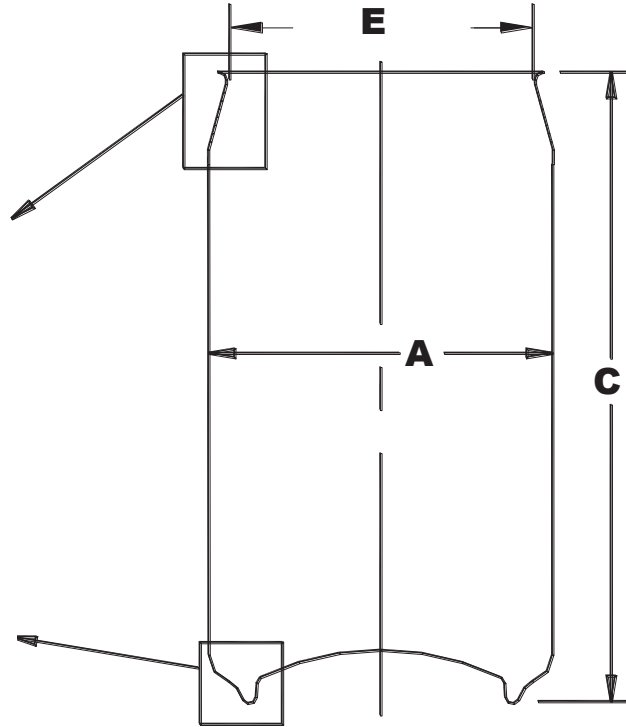
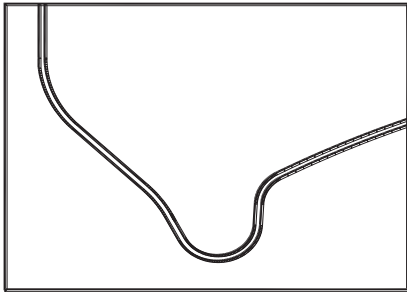


Part #:

Size:	12 oz
Color:	
Material:	Aluminum
Style:	Standard
Additional Info:	Lining: BPANI, 355ml, Ends Needed: 202
Case Pack:	389 Can/Tier
Pallet Pack:	7,002 (18 Tiers)



NECK DETAIL



NECKED & FLANGED CAN

		US STANDARD	METRIC
A	BODY OUTSIDE DIAMETER	2.600 ± .008	66,04 ± 0,20
B	FLANGE WIDTH	.082 ± .010	2,08 ± 0,25
C	FLANGED CAN HEIGHT	4.812 ± .015	122,22 ± 0,38
E	NECK PLUG DIAMETER	2.063 ± .007	52,40 ± 0,18
F	FILL VOLUME	12.00 ± .06	355,00 ± 1,77
G	FREEBOARD	.470 ± .020	11,94 ± 0,51
H	MATERIAL	H-19 ALUM	
J	DOME REVERSAL PRESSURE	MIN 90 PSI	620 PKA
K	FLANGE ANGLE	12° MAX	



METAL BEVERAGE CONTAINER OPERATIONS
9300 W. 108TH CIRCLE

WESTMINSTER, CO 80021-3682
P.O. BOX 589, BROOMFIELD, CO 80038-0589

THE DESIGNS, INFORMATION AND DATA CONTAINED HEREIN ARE PROPRIETARY AND ARE SUBMITTED IN CONFIDENCE, AND SHALL NOT BE DISCLOSED, USED OR DUPLICATED IN WHOLE OR IN PART, FOR ANY PURPOSES WHATSOEVER WITHOUT THE PRIOR WRITTEN PERMISSION OF BALL CORPORATION. RECEIPT OF THIS DOCUMENT SHALL BE DEEMED TO BE AN ACCEPTANCE OF THE CONDITIONS SPECIFIED HEREIN.

202/211 X 413
12 OZ
INDUSTRY STANDARD
BEVERAGE / BEER
MANUFACTURING SPECIFICATIONS

PRODUCT STANDARD

CS-A0934

DATE CREATED
8/25/00

CREATED BY
N ZANETELL

DATE REVISED

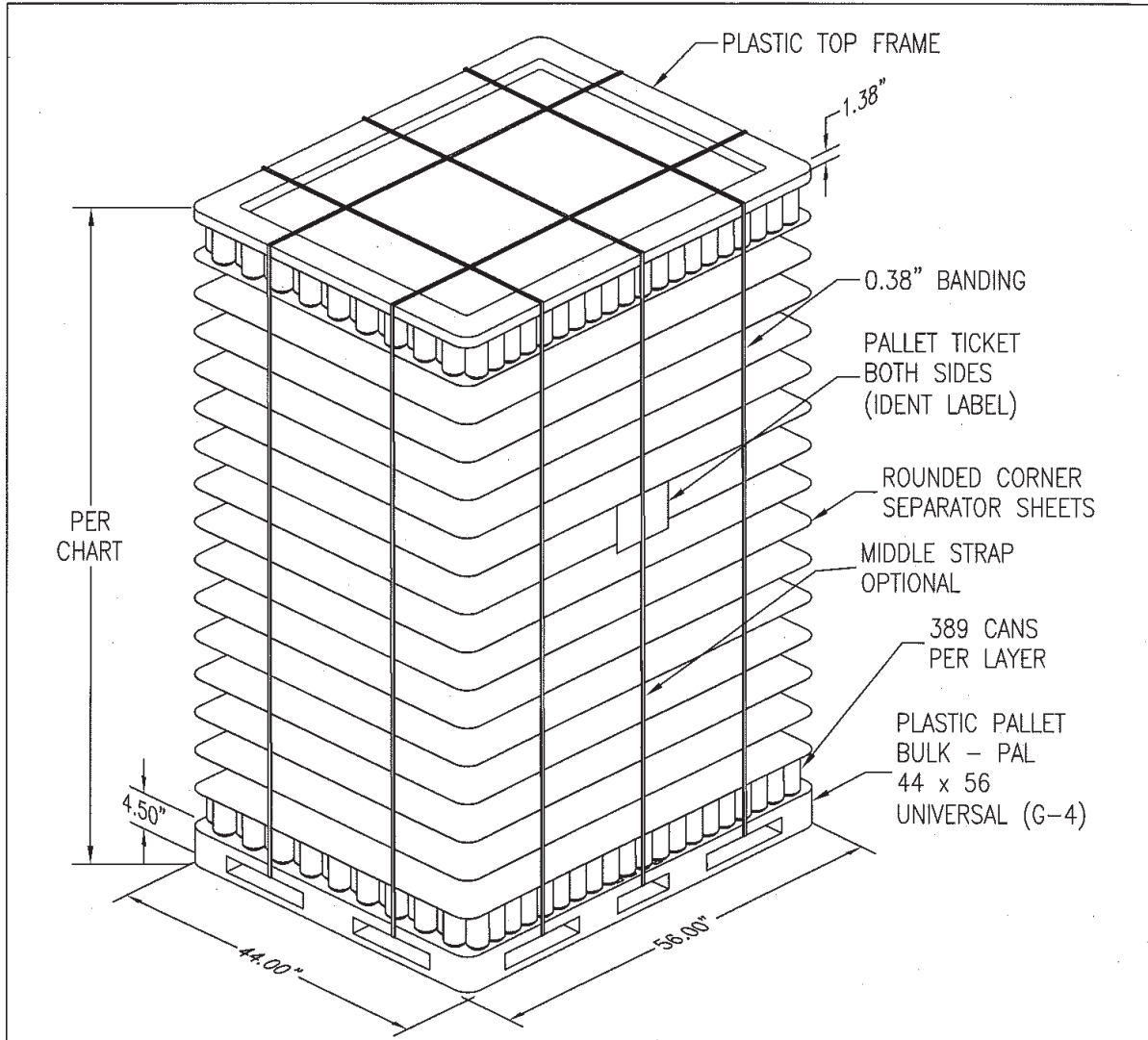
03/23/20

APPROVED
B THOMAS


APPROVED
T NGUYEN

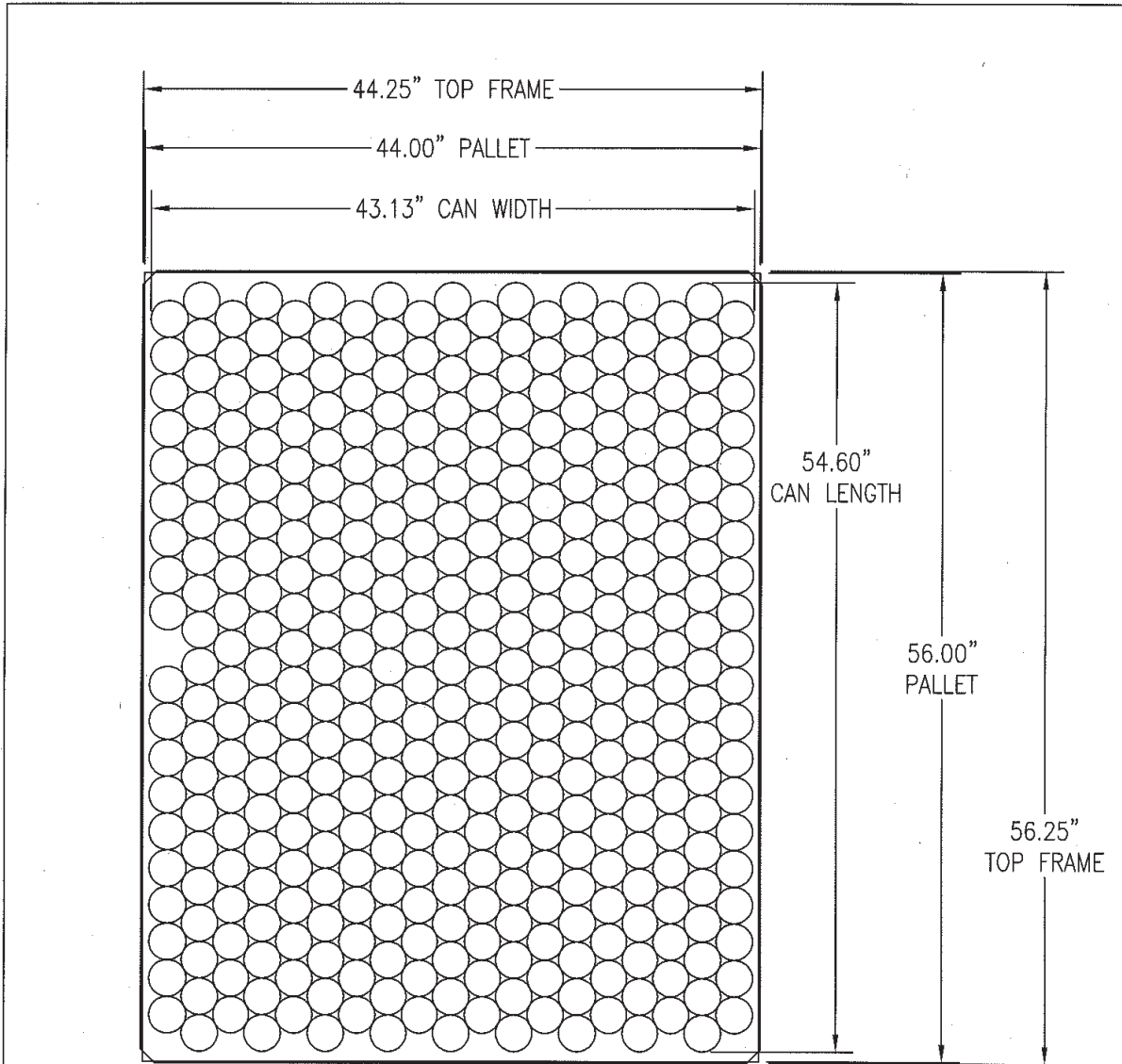
REV.

J



LAYERS PER PALLET	CANS PER PALLET	APPROXIMATE WEIGHT (LBS)	MAXIMUM HEIGHT (INCH)
9	3501	157	50
10	3890	167	54
16	6224	230	83
17	6613	241	88
18	7002	251	93
19	7391	261	98
20	7780	271	103
21	8169	282	108


DATE 07/11/02	APPROVED S KISH	PRODUCT 211 x 413 ALUMINUM CAN	 METAL CONTAINER OPERATIONS 9300 WEST 108TH CIRCLE BROOMFIELD, COLORADO 80021-3682 MAILING ADDRESS: P.O. BOX 589 BROOMFIELD, COLORADO 80038-0589 <small>THE DESIGNS, INFORMATION AND DATA CONTAINED HEREIN ARE PROPRIETARY AND ARE SUBMITTED IN CONFIDENCE AND SHALL NOT BE DISCLOSED, USED, OR DUPLICATED IN WHOLE OR IN PART, FOR ANY PURPOSE WHATSOEVER WITHOUT THE PRIOR WRITTEN PERMISSION OF BALL CORPORATION. ACCEPT OF THIS DOCUMENT SHALL BE DEEMED TO BE AN ACCEPTANCE OF THE CONDITIONS SPECIFIED HEREIN.</small>
DRAWN D. FRANK	APPROVED	FINISHED PALLET	
CHECKED S HALL	APPROVED	SPECIFICATION	
APPROVED S HALL	APPROVED	(12 OZ CAN)	
		PAGE 1 OF 2	PRODUCT STANDARD CTS-PALLET-105
			REV C



389 CANS PER LAYER
10 ROWS @ 20ea
9 ROWS @ 21ea

AVERAGE CAN DIA = 2.607±.007

NOTE: ABOVE DIMENSIONS WOULD BE IDEAL CONDITIONS WITH PERFECT CAN ALIGNMENT.

DATE 7/11/02	APPROVED S KISH	PRODUCT 211 x 413 ALUMINUN CAN	 METAL CONTAINER OPERATIONS 9300 WEST 108TH CIRCLE BROOMFIELD, COLORADO 80021-3682 MAILING ADDRESS: P.O. BOX 589 BROOMFIELD, COLORADO 80038-0589 <small>THE DESIGN, INFORMATION AND DATA CONTAINED HEREIN ARE PROPRIETARY AND ARE SUBMITTED IN CONFIDENCE AND SHALL NOT BE DISCLOSED, USED, OR IMPLICATED IN WHOLE OR IN PART, FOR ANY PURPOSE WHATSOEVER WITHOUT THE PRIOR WRITTEN PERMISSION OF BALL CORPORATION. RECEIPT OF THIS DOCUMENT SHALL BE DEEMED TO BE AN ACCEPTANCE OF THE CONDITIONS SPECIFIED HEREIN.</small>	
DRAWN D. FRANK	APPROVED	LAYER LAYOUT		
CHECKED S HALL	APPROVED	389 CANS PER LAYER		
APPROVED S HALL	APPROVED	SH 2 OF 2		
		PRODUCT STANDARD	CTS-PALLET-105	REV C