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ILLINGTM
P A C K A G I N G

Product Specification Sheet

Illing Part#

35201NAT

32 OZ NATURAL HDPE CARAFE BOTTLE 45 GRAMS

Part #: 35201NAT

Size:	32 oz
Color:	Natural
Material:	HDPE
Style:	Plastic Carafe Bottle
Additional Info:	28-410 Shrink Wrap
Case Pack:	100 each
Pallet Pack:	1,500 each

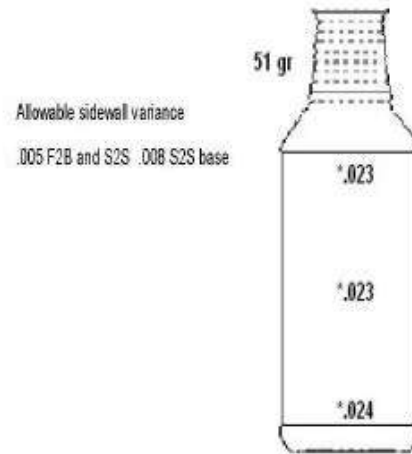


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Creation Date:	8/7/2011
PPI Part #	32D64
Customer	
Customer Part #	
Bottle Descr	32 DEC
Color -	Natural
	Natural
Color LDR %	0.0%
Resin	LT523501 or Equivalent
Special	0
Weight/Grams	50.5 +/- 1
Flame Treat	YES
Label	SILKSCREEN
Name	
Label Number	
H2O spots	No water spots allowable in label area. 10% other areas.
Box/Bag	B-8
Bag liner	
Box Sealant	3 in H-taped top and bottom
Divider/pad	
Pack	100
CS/Layer	3
CS/Stack	9 THEN 6 15/STACK ALL NECK UP
Stack instructions	6CS BANDED TOGETHER - 2 BANDS LENGTH ON A SLIPSHEET. 9 CS HAND STRETCH WRAPPED AROUND THE MIDDLE OF THE TOP BOXES - PUT ON TOP OF PALLET OF 6 CS AND STRETCH ENTIRE STACK TOGETHER.
Cap Used	VALVE SEAL

Mold Part #	32DEC-28410u-16R*-051
Cavity #s	1-16
# of Molds	16
Neck Finish	28-410
T Dim	1.068-1.088
E Dim	.974-.994
I Dim	.873-.903
H Dim	.745-.775
L Dim	0
S-1 Dim	.125-.155
Ratchet	0
Barrel	0
Inside I	0
Dam Ring	0
Upper Ratchet	0
Lower Ratchet	0
L-1 H-dim	0
L-2 H-dim	0
Shear Ring	1
Overall Height	9.87 +/- .06
Over flow Capacity	975 ml +/-15 or 33 oz
DWN Pressure	15 lbs
Recipe #	32DEC-28410u-16RA-051
Leak Detector	VALVE SEAL
Size/probe	0.810
Best Cycle	
Grams Color Per / 3 Min	
#s / 8 hrs. @ 90%	
Die	
Mandrel	
Striker	
Blow Nose	
Other	



SW min. based on 90 samples gather over multiple runs

LABEL APPLIED

Label memo	
Tooling Memo	
QC Issues	