

Represented by



**ILLING**<sup>TM</sup>  
P A C K A G I N G

**Product Specification Sheet**

Illing Part#

4220R

## 30 GALLON RED TH PLASTIC DRUM






Part #: 4220R

|                  |                                     |
|------------------|-------------------------------------|
| Size:            | 30 Gallon                           |
| Color:           | Red                                 |
| Material:        | HMWPE                               |
| Style:           | TH Plastic Drum                     |
| Additional Info: | UN(1H1/Y1.8/150) 2" NPT 2" Buttress |
| Case Pack:       | 10 each                             |
| Pallet Pack:     | 10 each                             |

Approval Operations:  
Approval Quality:  
Approval Customer Service:

MAUSER CORP. ADDISON  
PRODUCT DEFINITION SHEET

Page: 1 of 2 Rev. 04  
Effective Date: 9/20/2011  
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|   |  |   |  |  |
|---|--|---|--|--|
| <p>PDS/Drum Part #:<br/><b>030C800UL1</b></p>   |  | <p>Change Controlled Process Stamp:</p> |  |  |
| <p>Picture(s) of Drum</p>   | <p><b>Specific Manufacturing</b></p>   |   |  |  |
|   | <p>Line: <b>Raw Materials</b></p>  |   |  |  |
|   | <p>Resin L99 HMWPE Resin</p>   | <p>Color# (wt%) L88 (0.75%)</p>         |  |  |
|   | <p>Specific Resin(s)</p>   | <p>Color Description<br/><b>Red</b></p> |  |  |
|   | <p><b>Embossments</b></p>  |   |  |  |
|   | <p><b>Regulatory</b></p> <p>1.  1H1/Y1.8/150/**<br/>USA M4232<br/>2.2mm</p> <p>2.  1H1/Y1.4/100/**<br/>USA M4232<br/>WITH VENTED CLOSURE</p> <p>** Last two digits of current year</p> |   | <p><b>Custom</b></p>   |  |
| <p><b>Specific Comments</b></p>   |  |   |  |  |
| <p>Bung Opening 1 = <b>NPS</b></p>  <p>L16-WL : 2" NPT Plug &amp; EPDM Gasket</p>          |  | <p>Capseal 1</p>                        | <p>Weepholes: <b>YES</b></p> <p>Bag Part #:</p> <p>Label Part # (Placement):</p>     |  |
| <p>Bung Opening 2 = <b>Buttress</b></p>  <p>L10-WL: 2" Buttress Plug &amp; EPDM Gasket</p> |  | <p>Capseal 2</p>                        | <p>Stencil # (Placement):</p> <p>Pallet Part #:</p> <p>Pallet Arrangement: 12+12</p> |  |