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Product Specification Sheet

Illing Part# 3H3005BLK

5 GALLON BLACK HDPE OPEN HEAD PAIL 90 MIL W/CWL & METAL HANDLE

Part #: 3H3005BLK

Size:	5 GALLON
Color:	BLACK FDA APPROVED
Material:	HDPE
Style:	PAIL
Additional Info:	OPEN HEAD PAIL WITH METAL BAIL
Case Pack:	144/EACH
Pallet Pack:	288/EACH



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Illing Part# 3H3005BLK

Product Specifications Heavy Duty

e.**HOFMANN**
PLASTICS

TECHNICAL DATA

Capacity under lid	19lt / 5gal		
Lid	LR1920 - Tear Strip Optional Spout and/or Vent SLR3 - Snap on Lid		
Wall Thickness	Pail PR1910	2.29mm	0.090in
	LR1920	2.03mm	0.080in
	SLR3	1.93mm	0.076in

Handle Plastic or Metal

Weight (approx.) without bail	Pail PR1910	895g	31.57oz
	Lid LR1920	246g	8.67oz
	Lid LRF1920	248g	8.74oz
	Lid LVF1920	248g	8.74oz
	Lid SLR3	171g	6.03oz

Material HDPE

Thermal range -18°C (0°F) to 66°C (150°F)

Printing Dry Offset - Up to 6 Colors, Heat Transfer Label, In Mold Labelling

Pail Color Standard in White, other colors available.

TOP LOADING RESISTANCE

60kg (132lbs) at 23°C (73°F), 30 days, product temperature when filling pails and warehouse temperature will affect pail performance. Hofmann recommends testing prior to full production.

OPENING & CLOSING

TO OPEN: Remove tear strip, then lift cover.

TO CLOSE: Place lid on pail, press on with hands or use a rubber mallet.

RECOMMENDATIONS

Do not exceed pallet edges with pails. Grade A pallets should be used with boards that have tight spacing to ensure proper pail support. To improve stability, release air from pail when applying the lid. Stretch wrapping machine tension should be adjusted to ensure no deformation of the pail. Use slip-sheet to improve pails stability. Hofmann recommends testing prior to full production.

APPROVALS

Virgin materials are approved for food contact and meet FDA (Food and Drug Administration USA) and HPB (Health Protection Branch Canada) regulations.

Handling conditions vary a lot from customer to customer. Tests are recommended throughout the process of denesting, filling, conveying palletization, warehousing, transportation and utilization by intermediaries and users. Specifications can change without notice. Please contact your Hofmann representative to confirm this data.

PRODUCT CODE

PAIL: PR1910
LID: LR1920 or



DIMENSIONS	CM	INCHES
Pail Height	37.42	14.34
Pail Height with Lid	37.08	14.60
Upper width with Lid	31.75	12.15
Lower Width	26.03	10.25

PACKAGING OF EMPTY PAILS & LIDS

- Warehousing of empty pails:
144 per tray - 288 per pallet
- Warehousing of LR1920

