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Product Specification Sheet

Illing Part#

3533WH

24 OZ WHT HDPE PISTOL GRIP SPRAYER 42GR

Part #: 3533WH

Size:	24 OZ
Color:	White
Material:	HDPE
Style:	Plastic Pistol Grip Bottle
Additional Info:	28MM 25%PCR
Case Pack:	160 each
Pallet Pack:	3,200 each

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PRODUCT SPECIFICATION SHEET

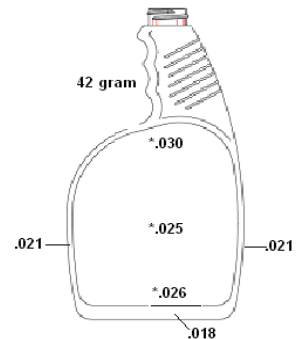
FORM #QAS-SPE Revised By: Veronica Behrns Approved By: DeWayne Utrup
JO #

SIDEWALL THICKNESS MINIMUM GUIDELINES

Creation Date:	5/13/2003
PPI Part #	24P38
Customer	stock
Customer Part #	
Bottle Descr	24 P/G
Color - W/W	CCWW867
Color LDR %	2.0%
Resin	LT523501 or Equivalent
Special	0
Weight/Grams	42 +/- 2
Flame Treat	NO
Label Name	PRESSURE SENSITIVE
Label Number	
H2O spots	10% ALL AREAS
Box/Bag	B-39
Bag liner	
Box Sealant	3 in H-taped top and bottom
Divider/pad	
Pack	160
CS/Layer	4
CS/Stack	8 THEN 8 16/STACK
Stack instructions	8 CS BANDED TOGETHER - 2 BANDS LENGTH ON AN S-5 SLIPSHEET. 8 CS HAND STRETCH WRAPPED AROUND THE MIDDLE OF THE TOP BOXES - PUT ON TOP OF 8 CS AND STRETCH WRAP STACK TOGETHER.
Cap Used	LAND SEAL

Mold Part #	24PGS-28SPHv-06R*-042
Cavity #'s	5-10
# of Molds	6
Neck Finish	28-SPH
T Dim	1.068-1.088
E Dim	.974-.994
I Dim	.835-.865
H Dim	.471-.501
L Dim	0
S-1 Dim	.125-.155
Ratchet	0
Barrel	0
Inside I	0
Dam Ring	0
Upper Ratchet	0
Lower Ratchet	0
L-1 H-dim	0
L-2 H-dim	0
Shear Ring	1.004
Overall Height	8.99 +/- .060
Over flow Capacity	786 ml +/-15
DWN Pressure	16 lbs min.
Recipe #	24PGS-28SPHv-06RD-042
Leak Detector	VALVE SEAL
Size/probe	
Best Cycle	
Grams Color Per / 3 Min	
#'s / 8 hrs. @ 90% Die	
Mandrel	
Striker	
Blow Nose	
Other	

Allowable sidewall variance
.005 F2B .010 S2S



SW min. based on 90 samples gather over multiple runs
LABEL APPLIED

Label memo	
Tooling Memo	
QC Issues	

Date:	Revisions: 6

Memo: EACH LAYER OF BOTTLES NEED TO BE STRAIGHT TO PREVENT DAMAGE.