

Represented by



ILLING[™]
P A C K A G I N G

Product Specification Sheet

Illing Part#

3455

4X1 GALLON NATURAL HDPE ROUND BOTTLE 38-400 W/ Z-DIVIDER 32ECT

Part #: 3455

Size:	1 Gallon
Color:	Natural
Material:	HDPE
Style:	Plastic Round Bottle
Additional Info:	38-400 Neck, With Z-Divider 32ECT
Case Pack:	4 each
Pallet Pack:	192 each



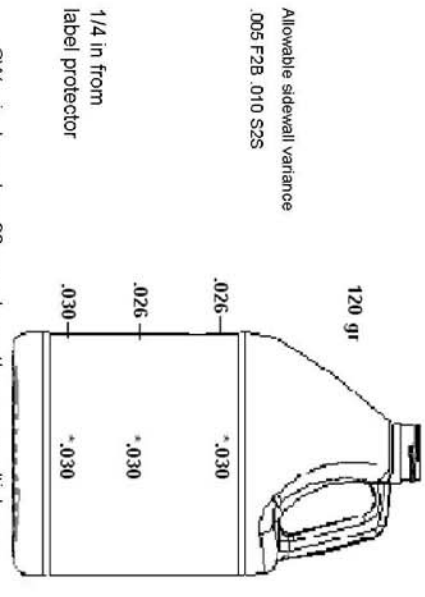
PRODUCT SPECIFICATION SHEET
FORM #QAS-SPE
JO #

SIDEWALL THICKNESS MINIMUM GUIDELINES

Creation Date:	
PPI Part #	1GPR14
Customer	Stock
Customer Part #	
Bottle Descr	1 GAL
Color -	Natural
Color LDR %	0.0%
Resin	LT523501 or Equivalent
Special	0
Weight/Grams	120 +/- 4
Flame Treat	SILKSCREEN
Label Name	
Label Number	
H2O spots	No water spots allowed in label panel, 10% other areas.
Box/Bag	RSAGLKR
Bag liner	
Box Sealant	
Divider/pad	DI4GLZD Z-Divider
Pack	4
CS/Layer	12
CS/Stack	48/Bundle 96/Stack
Stack instructions	Neck Down

Mold Part #	1281R-38SPHV-10R-120
Cavity #s	1-20
# of Molds	20
Neck Finish	38-SPH
T Dim	1.452-1.476
E Dim	1.358-1.382
I Dim	1.240-1.285
H Dim	.550-.580
L Dim	0
S-1 Dim	.125-.155
Ratchet	0
Barrel	0
Inside I	0
Dam Ring	0
Upper Ratchet	0
Lower Ratchet	0
L-1 H-dim	0
L-2 H-dim	0
Shear Ring	1.397
Overall Height	11.64 +/- .08
Over flow Capacity	3895ml +/- .44 or 131.7
DWN Pressure	NA
Racpae #	1281R-38SPHV-10RB-120
Leak Detector	Land Seal
Size/probe	
Best Cycle	
Grams Color Per / 3 Min	
#s / 8 hrs. @ 90%	
Die	
Mandrel	
Striker	
Blow Nose	
Other	

Cap Used	
Memo:	
Stack instructions	Fold end flaps and stack. Top box fold all flaps in and invert. S-5 slip-sheet top and bottom. 2 bands lengthwise. Then stretch wrap entire stack together.



Label memo	
Tooling Memo	
QC Issues	