

Represented by



ILLINGTM
P A C K A G I N G

Product Specification Sheet

Illing Part# 3450WW120

1 GALLON WHITE-WHITE HDPE ROUND HANDLE WARE BULK

Part #: 3450WW120

Size:	1 Gallon
Color:	White-White
Material:	HDPE
Style:	Round Handleware
Additional Info:	Bulk
Case Pack:	48 each
Pallet Pack:	384 each



Creation Date:
Ppl Part #

Customer

Customer Part #

Bottle Descr

Color - WW

Resin

Special

Weight/Grams

Flame Treat

Label Name

Label Number

H2O spots

Box/Bag

Bag liner

Box Sealant

Divider/pad

Pack

CS/Layer

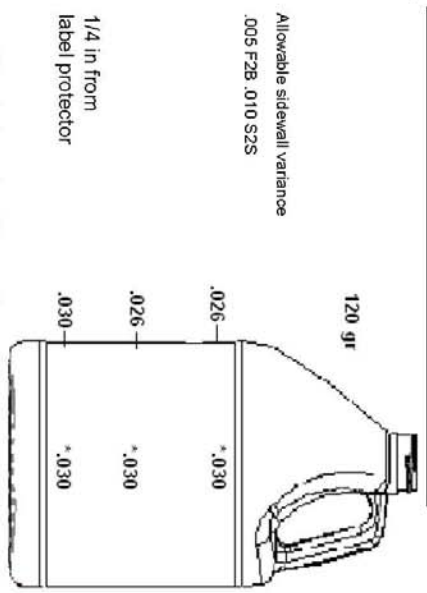
CS/Stack

Stack instructions

PRODUCT SPECIFICATION SHEET

FORM #QAS-SPE JO #
Revised By: Diane Franz IO668
Approved By: DeWayne Utrup

SIDEWALL THICKNESS MINIMUM GUIDELINES



Allowable sidewall variance
.005 F2B .010 S2S

1GR60	Mold Part #	1281R-38SPH-10R-120
1 GAL	Cavity #s	1-20
CCWW#67	# of Molds	20
LT523501 or Equivalent	Neck Finish	38-SPH
0 +/- .4	T Dim	1.452-1.476
YES	E Dim	1.356-1.382
SILKSCREEN	I Dim	1.240-1.285
	H Dim	.550-.580
	L Dim	0
	S-1 Dim	.125-.155
	Ratchet	0
	Barrel	0
	Inside I	0
	Dam Ring	0
	Upper Ratchet	0
	Lower Ratchet	0
No water spots allowable in label area. 10% other areas.	L-1 H-dim	0
	L-2 H-dim	0
B-3T	Shear Ring	1.397
	Overall Height	11.64 +/- .08
3 in tape single strand top and bottom	Over flow Capacity	3895 ml +/- .44 or 131.7 oz
	DWN Pressure	NA
	Recipe #	1281R-38SPH-10RB-120
	Leak Detector	LAND SEAL
	Size/probe	1.150
	Best Cycle	
	Grams Color Per / 3 Min	
	#s / 8 hrs. @ 90%	
	Die	
	Mandrel	
	Striker	
	Blow Nose	
	Other	
LAND SEAL		

1281R-38SPH-10R-120	1-20	
	20	
	38-SPH	
	1.452-1.476	
	1.356-1.382	
	1.240-1.285	
	.550-.580	
	0	
	.125-.155	
	0	
	0	
	0	
	0	
	0	
	0	
	1.397	
	11.64 +/- .08	
	3895 ml +/- .44 or 131.7 oz	
	NA	
	1281R-38SPH-10RB-120	
	LAND SEAL	
	1.150	

Label memo	
Tooling Memo	
QC Issues	
Revisions:	
Date:	

Memo: