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P A C K A G I N G

**Product Specification Sheet**

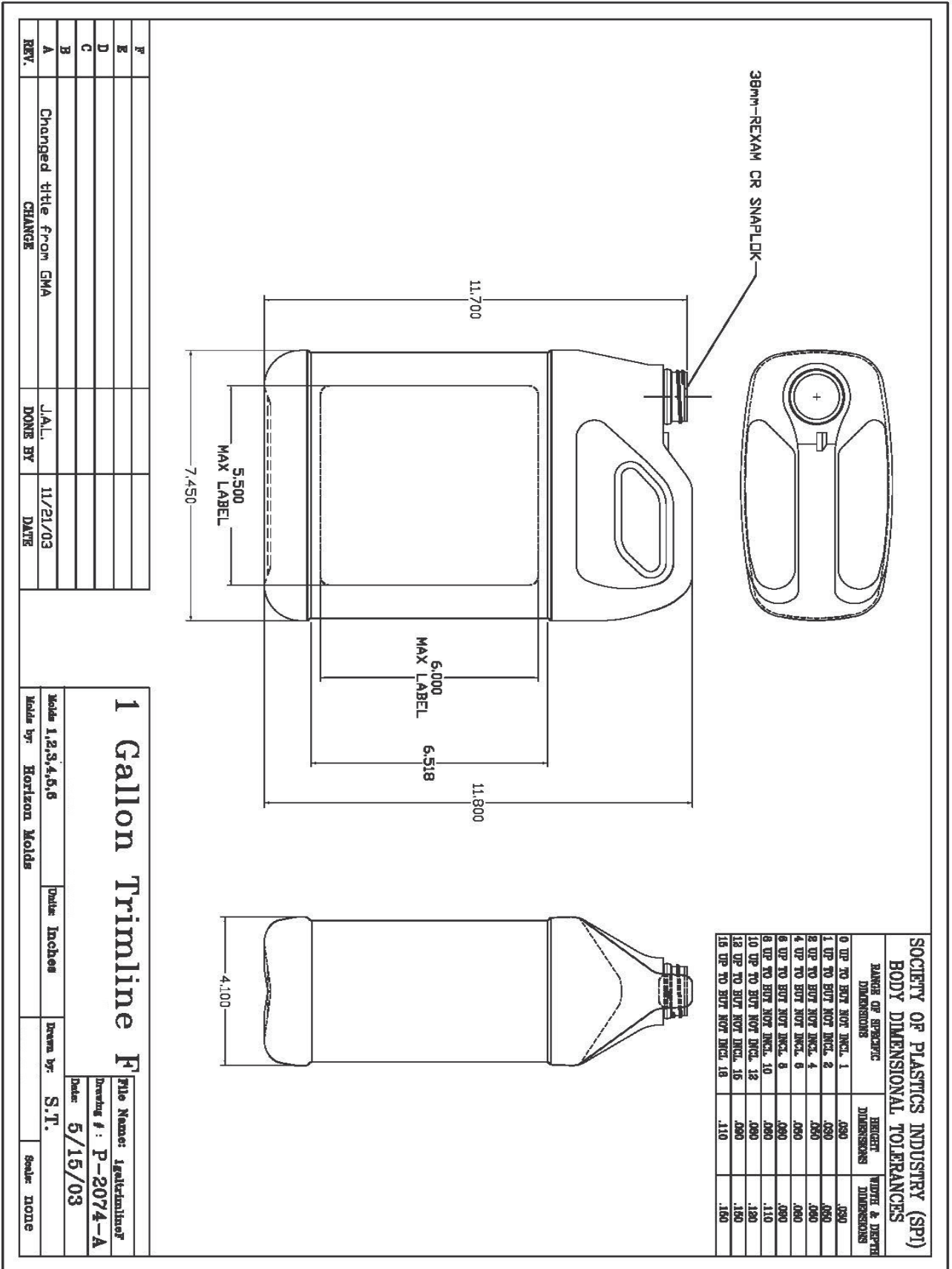
Illing Part#

3460WA

# 1 GALLON WHITE HDPE F-STYLE BOTTLE 150G 38-400 NECK

Part #: 3460WA

Size:	1 Gallon
Color:	White
Material:	HDPE
Style:	Plastic F-Style Container
Additional Info:	38-400 Neck, 150 Grams
Case Pack:	284 each
Pallet Pack:	284 each



REV.	DESCRIPTION	DATE	BY
F			
E			
D			
C			
B			
A	Changed title from GMA	11/21/03	J.A.L.
	CHANGE		DONE BY

<b>1 Gallon Trimline F</b>			
Molds 1,2,3,4,5,6	Date: Inches	Drawn by: S.T.	Scale: NONE
Made by: Horizon Molds			
File Name: Igelkennline	Drawing #: P-2074-A	Date: 5/15/03	



LEE CONTAINER MASTER PRODUCTION SPECIFICATION			
CUSTOMER	<u>Stock</u>	ITEM #	<u>04TR0-003</u>
BOTTLE TYPE	<u>Gallon F Trimline</u>	RESIN	<u>9503H</u>
WEIGHT	<u>150 Grams (+/- 5 g.)</u>	COLOR	<u>White (3943)</u>
BOTTLE DIMENSIONS			
NECK I.D.	1.100 Min.	NECK FINISH	Rexam 38mm CR SnapLok
HEIGHT OVER HANDLE	11.800 +/- .080	HEIGHT OVER NECK	11.700 +/- .080
DEPTH	4.100 +/- .080	WIDTH	7.450 +/- .090
"E" DIMENSION	1.358 - 1.382	"T" DIMENSION	1.452 - 1.476
"S" DIMENSION	.055 - .085	"H" DIMENSION	.635 - .665
WALL THICKNESS	.015 Min.	Bead Dia.	1.518 - 1.552
		Ratchet Dia.	N/A
PACKAGING			
CARTON SPECS	Standard Tray (50 x 44 x 3.5)	DIVIDER SPECS	N/A
BOTTLES / UNIT	284 (4 High)	BTLS / CARTON	N/A
BTL DIRECTION IN CARTON	N/A	BOTTLES PER TRAY	71
CARTON / LAYER	N/A	CARTON SEALED	N/A
STRETCHWRAP	Whole Unit	STRAPS / UNIT	N/A
ACCESSORIES			
FLAME TREATMENT	N/A	FLUORINATION LEVEL	N/A
LABEL POSITION ON BOTTLE	N/A	SLEEVE	N/A
CAPS	N/A	OTHER	Cap bottom layer of trays.
Lee Container Procedure Manual		Issue # 7	Date: 7/29/13
Department of Quality Assurance		Authorized by: Amy Day	
Procedure: Master Specification (07.1.3.G)		Page 1 of 1	