



SECTION A-A

DRAWING TYPE : CUSTOMER

STATIC TORQUE RECOMMENDATION
55-95 in-lbs
THIS REQUIREMENT MAY VARY DEPENDING UPON BOTTLE MATERIAL, NECK FINISH, AND CAPPING EQUIPMENT

REPLACES DRAWINGS: J-1019

DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

TOLERANCES UNLESS OTHERWISE SPECIFIED			
DIMENSION (inches)	TOLERANCE	DIMENSION (mm)	TOLERANCE
0-0.787	±0.006	0-20	±0.152
0.788-1.181	±0.008	21-30	±0.203
1.182-2.756	±0.012	31-70	±0.305
2.757-3.937	±0.016	71-100	±0.406
3.938-5.096	±0.020	101-150	±0.508
5.097-7.874	±0.024	151-200	±0.610
7.875-9.843	±0.032	201-250	±0.813

ANGULAR TOLERANCE ± 2°

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THE CLOSURE DIMENSIONS DEPICTED ARE THOSE WHICH HAVE GENERALLY BEEN FOUND TO BE FUNCTIONAL BASED ON INDUSTRY EXPERIENCE BECAUSE OF VARIABILITY IN GLASS AND PLASTIC CONTAINER FINISHES. EACH CLOSURE/FINISH SYSTEM SHOULD BE INDIVIDUALLY EVALUATED AND TESTED TO ENSURE IT MEETS APPLICABLE PERFORMANCE CRITERIA. SEE QUALITY ASSURANCE SPECIFICATIONS FOR ADDITIONAL INFORMATION.

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THIRD ANGLE PROJECTION

DISTRIBUTION CODE: D

DRAWING NAME: 32oz 120mm Jar Regular Wall

DRAWING NUMBER: CQA - 10711

MATERIAL: POLYPROPYLENE

MODEL NUMBER: PM 11140 32oz 120mm Jar

SCALE	SHEET SIZE	SHEET	REV.NP
1:2	8.5" X 11"	1 of 2	00,AA

DRAWN BY: DAS 5/14/2018

ENG APPR: JDM 10/18/2019

QA APPR: REL 11/14/2019